

TELESKOPIC STEEL COVER INSTALLATION AND MAINTENANCE INSTRUCTIONS

Safety Information!

Owing to their weight and projecting screws, weld nuts, etc., telescopic steel covers can cause injury, so please handle these with the utmost care when transporting and installing. Safety gloves must be worn. Use the lifting points provided on large covers.

Warranties

The components of telescopic steel covers like wipers, slides, and dampers are classified as wearing parts. Also our warranties do not extend to damage incurred as a result of improper installation, loading, and failure to service or clean, e.g. swarf accumulation. Our general terms and conditions are available as a download at www.hema-group.com.


Storage information

Telescopic steel covers are oiled and packaged in foil before delivery. Do not place any objects on the telescopic steel covers. Neither store them outside nor remove their protective foils during storage.

Installation

- Place the cover in the compressed state on the guideway. Make sure that the lateral slides do not contact the guideway!
- Secure the end frames to the machine connections. Make sure that the cover does not distort. You may have to rework the connecting holes for perfect fitting.
- Tighten the screws.

Commissioning

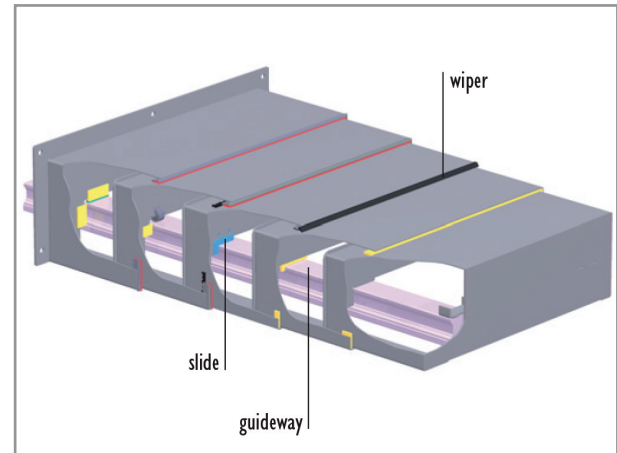
-  After installation the cover must be tested at a low traversing speed for correct operation.
- The cause of irregularities like squeaking or juddering must be eliminated if the cover is not to suffer damage.

Care

- The cover must be cleaned of soiling and oiled every day. The cover must be extended to its full length during this work.
- Telescopic steel covers marked as »Non-accessible« must not be subjected to loading.
- Personnel may enter accessible covers during downtimes only.

Maintenance and Wearing

- The wipers, slides, and dampers of telescopic steel covers are always classified as wearing parts. Subject these parts to regular visual and function checks. Worn or damaged parts must be replaced. Consult the manufacturer for replacements.



Service

- Our specialists service worn covers and components. Simply send us the cover and you will immediately receive a quotation for repair.
- For all replacements and repairs quote the parts number specified in the label on your telescopic steel cover.



Sample



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