

## ROLLER COVERS WITH HOUSING INSTALLATION AND MAINTENANCE INSTRUCTIONS

### ⚠ Attention!

The installed cover drive is under permanent tension! Under no circumstances should you loosen the screws on the sides!

### 🔑 Warranties

Only those cooling lubricants HEMA has tested and approved are covered by our warranty. Our warranties do not extend to damage incurred as a result of improper installation, loading, and failure to service or clean, e. g. swarf accumulation. Our general terms and conditions are available as a download at [www.hema-group.com](http://www.hema-group.com).

### Installation

- Secure the housing section at right angles to the travel direction of the machine.
- Remove the transport securing device from the wiper.
- Secure the fixing band flush with the housing.
- The cover belt must not undulate on the output side and must straighten out again on the input side.
- When the belt enters the input side at an angle the alignment of the two fasteners must be rectified.
- The assembly is pre-tensioned.

### Commissioning

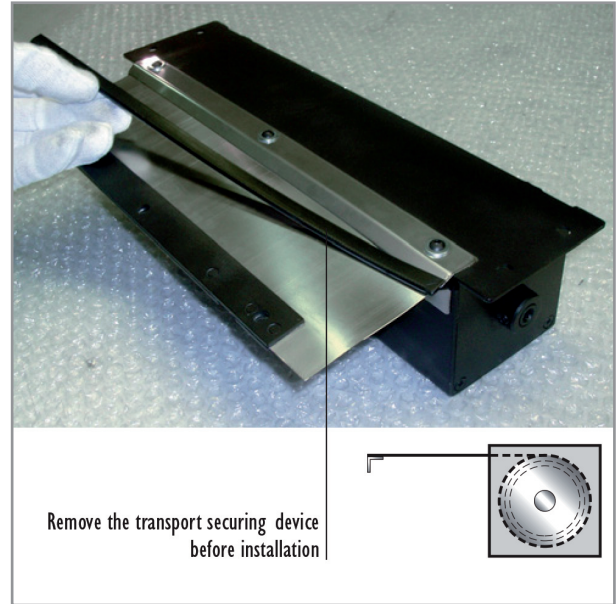
- 🔑 ■ Test the cover at a low speed for correct operation. Make sure that the roller band runs correctly. The band must not undulate and must not come into contact with the housing's side cover.
- The cause of irregularities like squeaking or juddering must be eliminated if the cover is not to suffer damage.

### Care

- The cover must be cleaned at regular intervals based on the degree of soiling, but at least once a week.

### Maintenance and Wearing

- The roller band of protective covers are always classified as wearing parts.  
Subject the band to regular visual checks at least once a week. Worn or damaged parts must be replaced. Consult the manufacturer for replacements.



### Service

- We offer service for worn covers and components. Simply send us the cover back and you will immediately receive an offer.
- For all replacements and repairs quote the parts number specified in the label on the housing of your roller cover. Note this parts number before mounting the roller cover.

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	Roller-Part-No:
	<b>123456789</b>

Sample



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